## PATENT ABSTRACTS OF JAPAN

(11)Publication number:

2003-094585

(43) Date of publication of application: 03.04.2003

(51)Int.CI.

B32B 27/36 B65D 65/40

B65D 65/46

(21)Application number : 2001-294302

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(22) Date of filing:

26.09.2001

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## (54) HEAT SEALING FILM

## (57) Abstract:

PROBLEM TO BE SOLVED: To provide a heat sealing film having excellent impact resistance, flexibility, heat resistance, sealing strength and low bleeding-out properties, or particularly a heat sealing film made of a non-stretched film or sheet having excellent impact strength, flexibility, heat resistance and sealing strength and to provide a heat sealing film made of a stretched film or sheet exhibiting excellent heat resistance, sealing strength and low bleeding-out properties.

SOLUTION: The heat sealing film comprises a base layer and a heat sealing layer. The base layer contains a crystallized lactate polyester composition (A) containing a polylactic acid and a lactate polyester and having a melting point of 120°C or higher. The heat sealing layer contains an amorphous lactate polyester composition (B) containing an amorphous polylactic acid having a softening point of 40 to 110°C or a polylactic acid and a lactate polyester and having a softening point of 40 to 110°C.

## **LEGAL STATUS**

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than

the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]

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